

© DGT SolventGlue Technical Data Sheets Protocols

Solvent-Glues without UV

Budget gluing

Low thicknesses XT and GS

High mechanical strength

No cracking

Quick and simple gluing





TM DGT SolventGlue EC.00

Solvent Glue **high quality** for transparent and colored material applications **with capillary effective action**. Air dry without UV. Very quickly drying for a touch time of 10-30 seconds and total drying time in 3-4 hours. Very thinner liquid adaptable to different cutted edges: saw-milling. You can use at 90° cut. Not suitable for laser cutted edges. High resistance, totally clear and very competitive. Mixables with other solvent EC

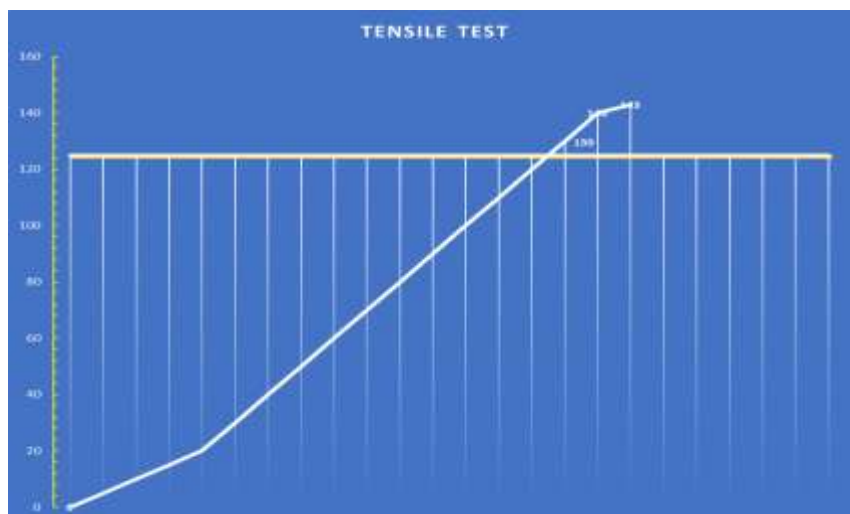
Strength	low	<input type="checkbox"/>	high
Viscosity	low	<input type="checkbox"/>	high
Clear	totally clear	<input type="checkbox"/>	straw yellow
Outside use	no	<input type="checkbox"/>	yes
Practical use	easy	<input type="checkbox"/>	difficult
budget	low	<input type="checkbox"/>	high
aesthetics	perfect	<input type="checkbox"/>	imperfect



This mixture is classified as dangerous in accordance with CLP/GHS

Directive (EC) n. 1272/2008

Severe toxicity (oral)	Hazard Category4	H302
Suspected Carcinogenicity	Hazard Category2	H351



= 143 kg by Test Lab

Le prestazioni ottenute dal Lab test rilevate da TesT machine su campioni di 100 mm x 100 mm spessore 5 mm incollati a 90°. Il carico di rottura è applicato ad una distanza di 25 mm al fine di ottenere in considerazione il fattore di sforzo della leva.

Lab performed test is made with TesT machine on sample 100 mm x 100 mm 5 mm thickness glued 90°. The maximus charge is applied 25 mm far to the gluing line in order to consider the leverage factor .



™ DGT SolventGlue EC.0

Solvent Glue high quality for transparent and colored material applications **with intermediate capillary effective action**. Air dry without UV. Very quickly drying for a touch time of 10-30 seconds and total drying time in 3-4 hours




Standard thinner liquid designed for tubes and irregular cuts. Not suitable for laser cutted edges.

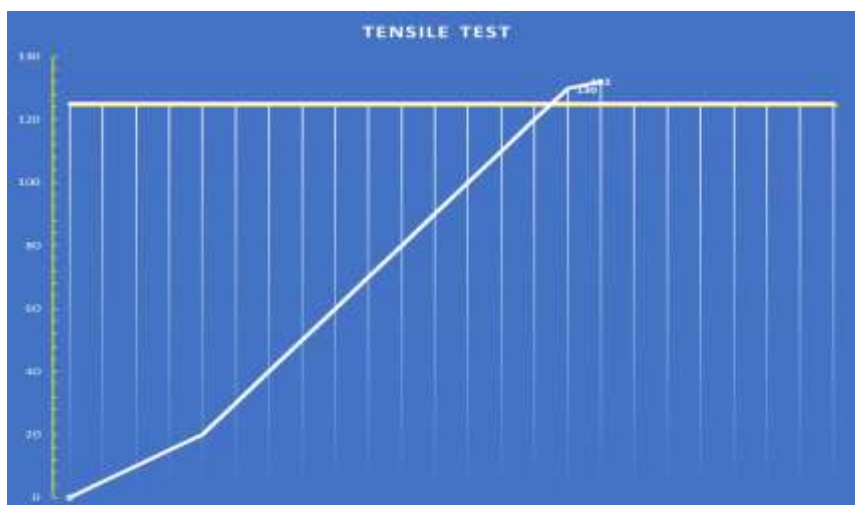
High resistance, totally clear and very competitive.

Strength	low	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	high		
Viscosity	low	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	high	
Clear	totally clear	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	straw yellow	
Outside use	no	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	yes	
Practical use	easy	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	difficult
budget	low	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	high	
aesthetics	perfect	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	imperfect	



This mixture is classified as dangerous in accordance with CLP/GHS Directive (EC) n. 1272/2008

Severe toxicity (oral)	Hazard Category4	H302	
Severe toxicity (Inhalation)	Hazard Category4	H331	
Carcinogenicity	Hazard Category2	H351	



= 132 kg by Test Lab

Le prestazioni ottenute dal Lab test rilevate da TesT machine su campioni di 100 mm x 100 mm spessore 5 mm incollati a 90°. Il carico di rottura è applicato ad una distanza di 25 mm al fine di ottenere in considerazione il fattore di sforzo della leva.

Lab performed test is made with TesT machine on sample 100 mm x 100 mm 5 mm thickness glued 90°. The maximus charge is applied 25 mm far to the gluing line in order to consider the leverage factor .



™ DGT SolventGlue EC.3

Solvent Glue **high quality** for transparent and colored material applications **light filling effective action designed for 45° cut edges** . Cat at 44° (2° gap) Air dry without UV. Very quickly drying for a touch time of 120 seconds and total drying time in 3-4 hours. Not suitable for laser cutted edges.

High resistance, totally clear and very competitive.
Mixables with other solvent EC



Resistenza	bassa	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	alta	
Viscosità	bassa	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	alta	
Trasparenza	incolore	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	paglierino
Uso Esterno	no	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	si
Praticità	Facile	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Difficile
Budget	basso	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	alto
Estetica	perfetta	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	mediocre

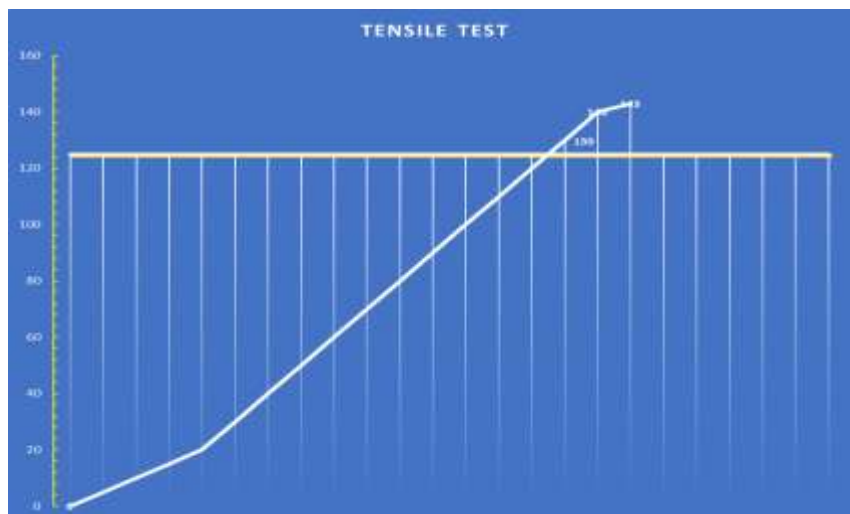


This mixture is classified as dangerous in accordance with CLP/GHS

Directive (EC) n. 1272/2008

Severe toxicity (oral) Hazard Category4 H302

Suspected Carcinogenicity Hazard Category2 H351



= 145 kg by Test Lab

Le prestazioni ottenute dal Lab test rilevate da TesT machine su campioni di 100 mm x 100 mm spessore 5 mm incollati a 90°. Il carico di rottura è applicato ad una distanza di 25 mm al fine di ottenere in considerazione il fattore di sforzo della leva.

Lab performed test is made with TesT machine on sample 100 mm x 100 mm 5 mm thickness glued 90°. The maximus charge is applied 25 mm far to the gluing line in order to consider the leverage factor .



™ DGT SolventGlue EC.5

Solvent Glue **high quality** for transparent and colored material applications **light filling effective action**. Air dry without UV. Very quickly drying for a touch time of 60 seconds and total drying time in 3-4 hours filling liquid adaptable to different cutted edges: saw-milling. You can use on every cutted edges without capillary action. Not suitable for laser cutted edges.

High resistance, totally clear and very competitive. Mixables with other solvent EC

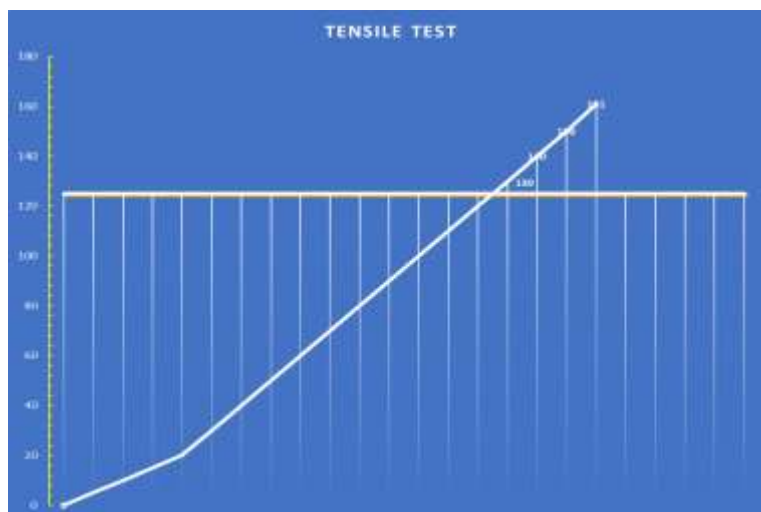
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Strength	low	<input type="checkbox"/>	high
Viscosity	low	<input type="checkbox"/>	high
Clear	totally clear	<input type="checkbox"/>	straw yellow
Outside use	no	<input type="checkbox"/>	yes
Practical use	easy	<input type="checkbox"/>	difficult
budget	low	<input type="checkbox"/>	high
aesthetics	perfect	<input type="checkbox"/>	imperfect



This mixture is classified as dangerous in accordance with CLP/GHS Directive (EC) n. 1272/2008

Severe toxicity (oral)	Hazard Category4	H302
Suspected Carcinogenicity	Hazard Category2	H351



= 161 kg by Test Lab

Le prestazioni ottenute dal Lab test rilevate da TesT machine su campioni di 100 mm x 100 mm spessore 5 mm incollati a 90°. Il carico di rottura è applicato ad una distanza di 25 mm al fine di ottenere in considerazione il fattore di sforzo della leva.

Lab performed test is made with TesT machine on sample 100 mm x 100 mm 5 mm thickness glued 90°. The maximus charge is applied 25 mm far to the gluing line in order to consider the leverage factor .



™ DGT SolventGlue EC.7

Solvent Glue **high quality** for transparent and colored material applications **filling effective action**. Air dry without UV. Very quickly drying for a touch time of 60 seconds and total drying time in 3-4 hours filling gel adaptable to different cutted edges: saw-milling. You can use on every cutted edges without capillary action. Not suitable for laser cutted edges.

High resistance, totally clear and very competitive.

		Mixables with other solvent EC											
Strength	low	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	high
Viscosity	low	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	high
Clear	totally clear	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	straw yellow
Outside use	no	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	yes
Practical use	easy	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	difficult
budget	low	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	high
aesthetics	perfect	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	imperfect

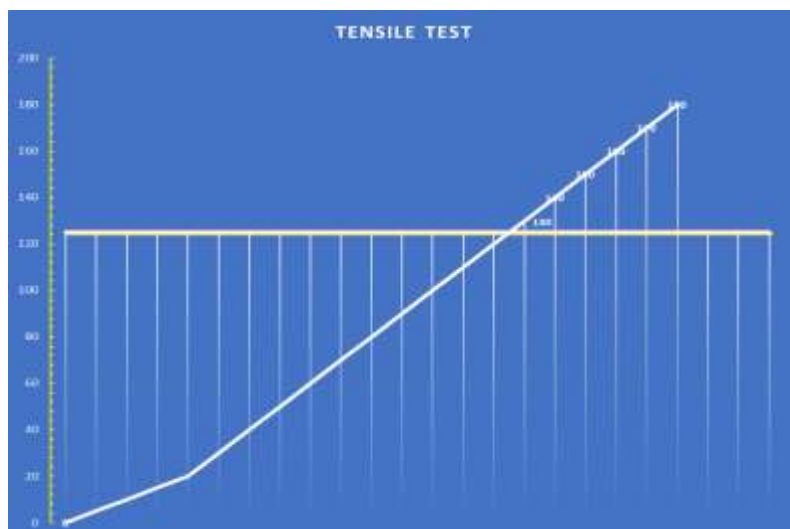


This mixture is classified as dangerous in accordance with CLP/GHS

Directive (EC) n. 1272/2008

Severe toxicity (oral) Hazard Category4 H302

Suspected Carcinogenicity Hazard Category2 H351



= 180 kg by Test Lab

Le prestazioni ottenute dal Lab test rilevate da TesT machine su campioni di 100 mm x 100 mm spessore 5 mm incollati a 90°. Il carico di rottura è applicato ad una distanza di 25 mm al fine di ottenere in considerazione il fattore di sforzo della leva.

Lab performed test is made with TesT machine on sample 100 mm x 100 mm 5 mm thickness glued 90°. The maximus charge is applied 25 mm far to the gluing line in order to consider the leverage factor .



™ DGT SolventGlue EC.9

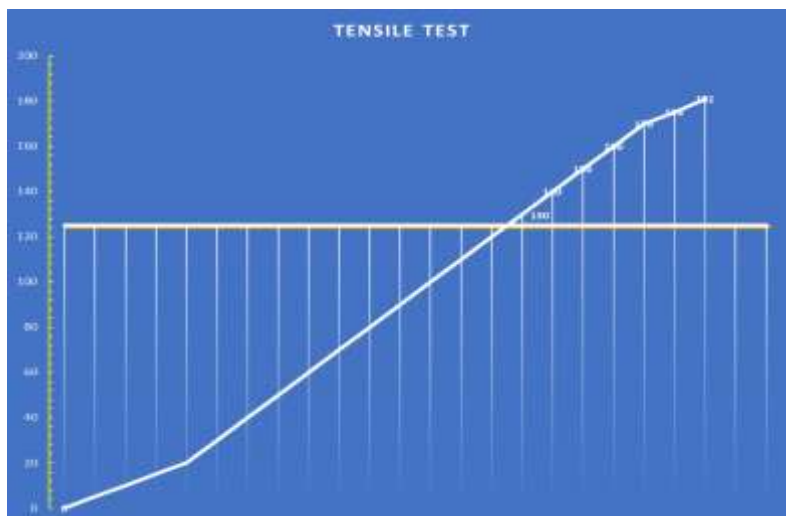
Solvent Glue **high quality** for transparent and colored material applications **special high filling action and sealing**. Air dry without UV. Very quickly drying for a touch time of 60 seconds and total drying time in 3-4 hours
filling gel adaptable to different cutted edges: saw-milling.
You can use only if you need very high filling protocols. Not suitable for laser cutted edges.

Strength	low	<input type="checkbox"/>	high
Viscosity	low	<input type="checkbox"/>	high
Clear	totally clear	<input type="checkbox"/>	straw yellow
Outside use	no	<input type="checkbox"/>	yes
Practical use	easy	<input type="checkbox"/>	difficult
budget	low	<input type="checkbox"/>	high
aesthetics	perfect	<input type="checkbox"/>	imperfect



This mixture is classified as dangerous in accordance with CLP/GHS Directive (EC) n. 1272/2008

Severe toxicity (oral)	Hazard Category4	H302
Suspected Carcinogenicity	Hazard Category2	H351



= 181 kg by Test Lab

Le prestazioni ottenute dal Lab test rilevate da TesT machine su campioni di 100 mm x 100 mm spessore 5 mm incollati a 90°. Il carico di rottura è applicato ad una distanza di 25 mm al fine di ottenere in considerazione il fattore di sforzo della leva.

Lab performed test is made with TesT machine on sample 100 mm x 100 mm 5 mm thickness glued 90°. The maximus charge is applied 25 mm far to the gluing line in order to consider the leverage factor .



™ DGT SolventGlue N.0

Solvent Glue **standard quality** ideal for colored material applications with capillary effective action. Air dry without UV. Very quickly drying for a touch time of 120 seconds and total drying time in 3-4 hours. Standard thinner liquid designed for all cuts full colored sheets. is suitable for laser cutted edges only because it is devoted on colored sheet (makes cracking)

High resistance, low cost .
Mixables with N.8




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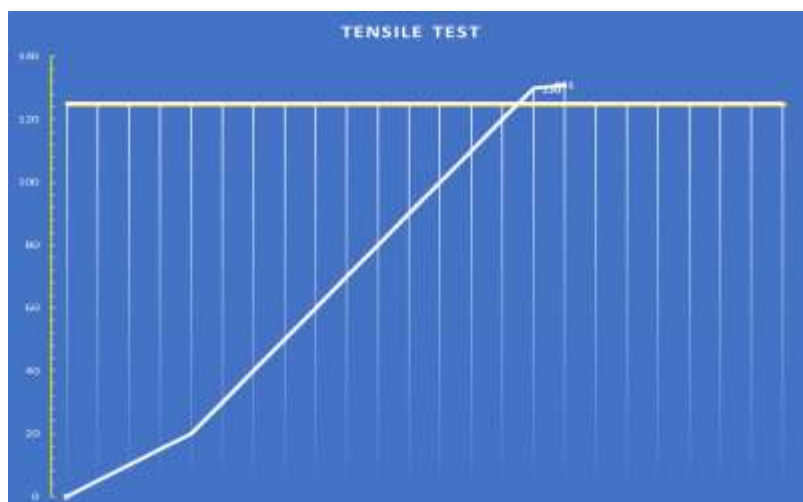
Strength	low	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	high			
Viscosity	low	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	high
Clear	totally clear	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	straw yellow
Outside use	no	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	yes
Practical use	easy	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	difficult
budget	low	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	high
aesthetics	perfect	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	imperfect



This mixture is classified as dangerous in accordance with CLP/GHS

Directive (EC) n. 1272/2008

Severe toxicity (oral)	Hazard Category4	H302	
Severe toxicity (Inhalation)	Hazard Category4	H331	
Carcinogenicity	Hazard Category2	H351	



= 131 kg by Test Lab

Le prestazioni ottenute dal Lab test rilevate da TesT machine su campioni di 100 mm x 100 mm spessore 5 mm incollati a 90°. Il carico di rottura è applicato ad una distanza di 25 mm al fine di ottenere in considerazione il fattore di sforzo della leva.

Lab performed test is made with TesT machine on sample 100 mm x 100 mm 5 mm thickness glued 90°. The maximus charge is applied 25 mm far to the gluing line in order to consider the leverage factor .



™ DGT SolventGlue N.8

Solvent Glue **standard quality** for colored material applications light filling effective action. Air dry without UV. Very quickly drying for a touch time of 120 seconds and total drying time in 3-4 hours filling liquid adaptable to different cutted edges: saw-milling. You can use on every full color cutted sheets edges without capillary action. Suitable for laser cutted edges only on full colored sheets High resistance, low cost Mixables with N.0

Strength	low	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	high
Viscosity	low	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	high
Clear	totally clear	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	straw yellow
Outside use	no	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	yes
Practical use	easy	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	difficult
budget	low	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	high
aesthetics	perfect	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	imperfect

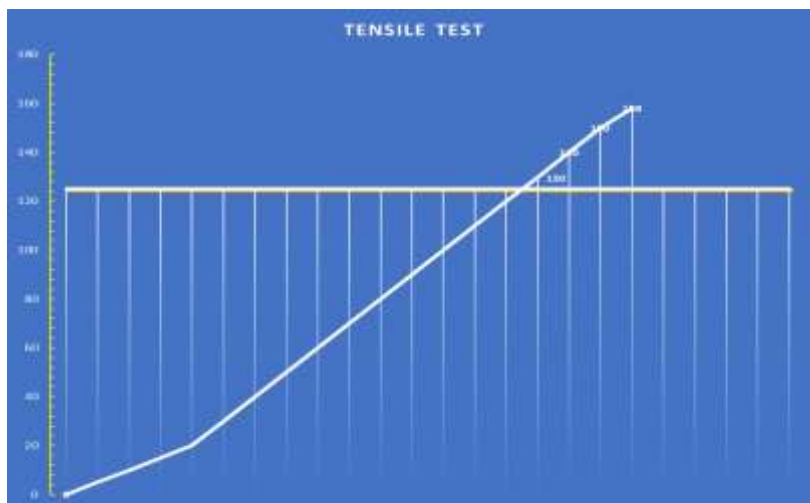


This mixture is classified as dangerous in accordance with CLP/GHS

Directive (EC) n. 1272/2008

Severe toxicity (oral) Hazard Category4 H302

Suspected Carcinogenicity Hazard Category2 H351



= 181 kg by Test Lab

Le prestazioni ottenute dal Lab test rilevate da TesT machine su campioni di 100 mm x 100 mm spessore 5 mm incollati a 90°. Il carico di rottura è applicato ad una distanza di 25 mm al fine di ottenere in considerazione il fattore di sforzo della leva.

Lab performed test is made with TesT machine on sample 100 mm x 100 mm 5 mm thickness glued 90°. The maximus charge is applied 25 mm far to the gluing line in order to consider the leverage factor .



™ DGT SolventGlue Laser L.00

Solvent Glue for **applications of material cutted with Laser** This glue reduce the tension and cracking effect. For very effective capillary Gluing Air dry without UV.
we suggest to reduce the speed of laser machine when you need to glue, and obviously better results with Cast material than Extuded.
good results max 6 mm thickness

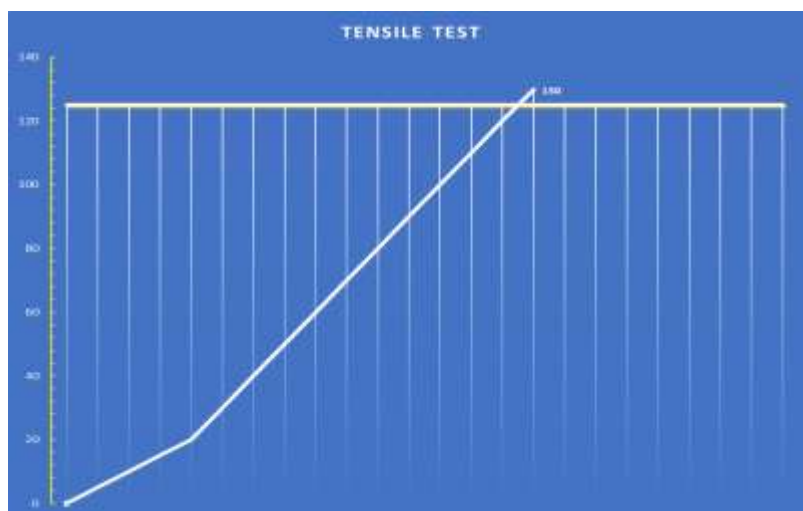
Strength	low	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	high
Viscosity	low	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	high
Clear	totally clear	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	straw yellow
Outside use	no	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	yes
Practical use	easy	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	difficult
budget	low	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	high
aesthetics	perfect	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	imperfect



5 minutes touch time

This mixture is classified as dangerous in accordance with CLP/GHS Directive (EC) n. 1272/2008

Severe toxicity (oral)	Hazard Category4	H302
Suspected Carcinogenicity	Hazard Category2	H351



= 130 kg by Test Lab

Le prestazioni ottenute dal Lab test rilevate da TesT machine su campioni di 100 mm x 100 mm spessore 5 mm incollati a 90°. Il carico di rottura è applicato ad una distanza di 25 mm al fine di ottenere in considerazione il fattore di sforzo della leva.

Lab performed test is made with TesT machine on sample 100 mm x 100 mm 5 mm thickness glued 90°. The maximus charge is applied 25 mm far to the gluing line in order to consider the leverage factor .



™ DGT SolventGlue Laser L.1

Solvent Glue for applications of material cutted with Laser This glue reduce the tension and cracking effect. For standard effective capillary Gluing (ideal to filling of cut edge "s" shape typically with the laser cut) Air dry without UV.
we suggest to reduce the speed of laser machine when you need to glue, and obviously better results with Cast material than Extuded good results max 6 mm thickness



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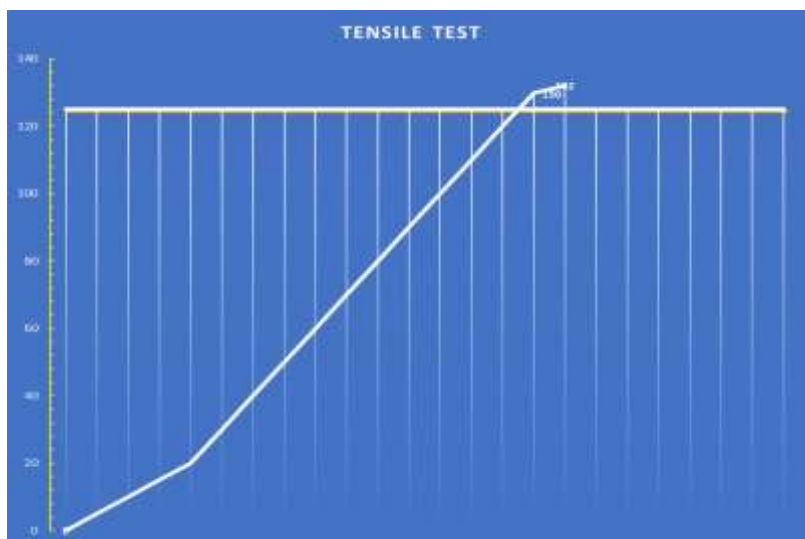
Strength	low	<input type="checkbox"/>	high
Viscosity	low	<input type="checkbox"/>	high
Clear	totally clear	<input type="checkbox"/>	straw yellow
Outside use	no	<input type="checkbox"/>	yes
Practical use	easy	<input type="checkbox"/>	difficult
budget	low	<input type="checkbox"/>	high
aesthetics	perfect	<input type="checkbox"/>	imperfect



5 minutes touch time

This mixture is classified as dangerous in accordance with CLP/GHS Directive (EC) n. 1272/2008

Severe toxicity (oral)	Hazard Category4	H302
Suspected Carcinogenicity	Hazard Category2	H351



= 132 kg by Test Lab

Le prestazioni ottenute dal Lab test rilevate da TesT machine su campioni di 100 mm x 100 mm spessore 5 mm incollati a 90°. Il carico di rottura è applicato ad una distanza di 25 mm al fine di ottenere in considerazione il fattore di sforzo della leva.

Lab performed test is made with TesT machine on sample 100 mm x 100 mm 5 mm thickness glued 90°. The maximus charge is applied 25 mm far to the gluing line in order to consider the leverage factor .



™ DGT SolventGlue Laser L.3

Solvent Glue for **applications of material cutted with Laser** This glue reduce the tension and cracking effect. For intermediate effective capillary Gluing
Air dry without UV.

we suggest to reduce the speed of laser machine when you need to glue, and obviously better results with Cast material than Extuded good results max 6 mm thickness

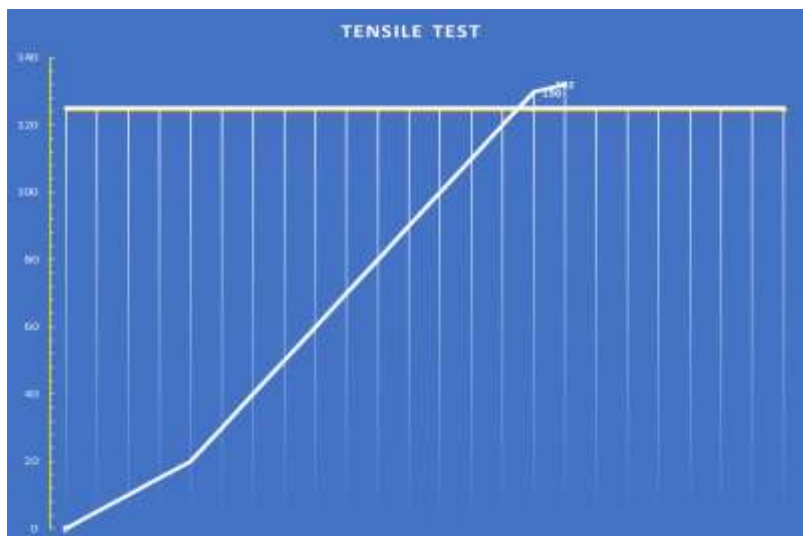
Strength	low	<input type="checkbox"/>	high
Viscosity	low	<input type="checkbox"/>	high
Clear	totally clear	<input type="checkbox"/>	straw yellow
Outside use	no	<input type="checkbox"/>	yes
Practical use	easy	<input type="checkbox"/>	difficult
budget	low	<input type="checkbox"/>	high
aesthetics	perfect	<input type="checkbox"/>	imperfect



5 minutes
touch time

This mixture is classified as dangerous in accordance with CLP/GHS Directive (EC) n. 1272/2008

Severe toxicity (oral)	Hazard Category4	H302
Suspected Carcinogenicity	Hazard Category2	H351



= 132 kg by Test Lab

Le prestazioni ottenute dal Lab test rilevate da TesT machine su campioni di 100 mm x 100 mm spessore 5 mm incollati a 90°. Il carico di rottura è applicato ad una distanza di 25 mm al fine di ottenere in considerazione il fattore di sforzo della leva.

Lab performed test is made with TesT machine on sample 100 mm x 100 mm 5 mm thickness glued 90°. The maximus charge is applied 25 mm far to the gluing line in order to consider the leverage factor .



™ DGT SolventGlue PC.00

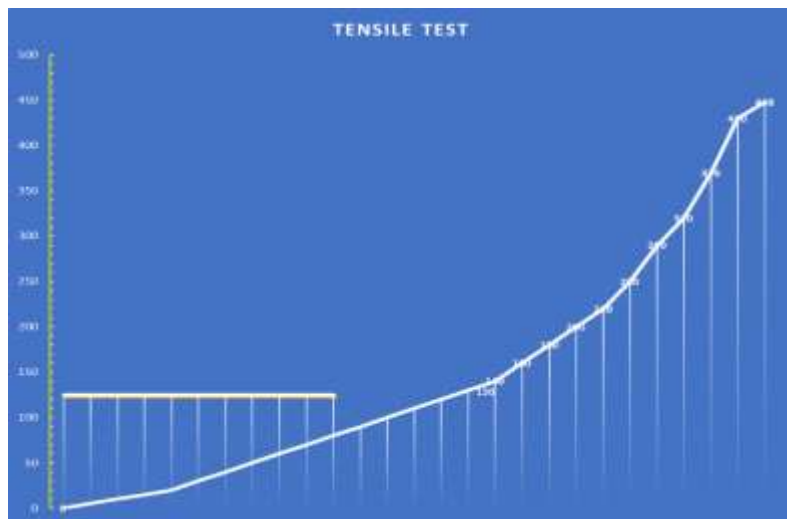
Solvent Glue for **Polycarbonate** and **PETg** applications For Capillary Gluing
Air dry without UV.
Ideal also for PETG/ PET applications
High resistance after 72 hours

Strength	low	<input type="checkbox"/>	high
Viscosity	low	<input type="checkbox"/>	high
Clear	totally clear	<input type="checkbox"/>	straw yellow
Outside use	no	<input type="checkbox"/>	yes
Practical use	easy	<input type="checkbox"/>	difficult
budget	low	<input type="checkbox"/>	high
aesthetics	perfect	<input type="checkbox"/>	imperfect



This mixture is classified as dangerous in accordance with CLP/GHS Directive (CE) n. 1272/2008

Flammable liquids	Hazard Category2	H225
Eyes Irritation	Hazard Category2	H335
Suspected Carcinogenicity	Hazard Category2	H351



= 448 kg by Test Lab

infrangible

Le prestazioni ottenute dal Lab test rilevate da TesT machine su campioni di 100 mm x 100 mm spessore 5 mm incollati a 90°. Il carico di rottura è applicato ad una distanza di 25 mm al fine di ottenere in considerazione il fattore di sforzo della leva.

Lab performed test is made with TesT machine on sample 100 mm x 100 mm 5 mm thickness glued 90°. The maximus charge is applied 25 mm far to the gluing line in order to consider the leverage factor .



■ **™ DGT FAST CLEANER**

Very quick preliminary cleaner , gentle with the material, but effective to removing the digital inprinting traces.
Ideal to remove the FastGlue traces, wax traces.



■ **™ DGT ANTISTATIC CLEANER**

Very effective final cleaner, gentle with the material, but effective to removing the digital inprinting traces and dust.



■ **™ DGT DEEP CLEANER**

Very strong thinner to remove the PowerGlue Traces and ideal to break the glue drop superficial tension in the lamination protocols.
You can use as thinner for B9.

